



Appointed
Notified
Body under
the PED
N° 0037



E4

WELDER APPROVAL TEST CERTIFICATE

1
2 Designation: ISO 9606-2, Manual 141, P, FW, 23.1, S, t6, PB, sl

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3
4 Manufacturer's Welding Procedure:
5 Reference No. MAP WPS 001
6 Welder's Name: Leszek Pioro
7 Identification: LP
8 Method of Identification: Initials
9 Date and Place of Birth: 14/04/1973 / Poland
10 Employer: Machined Aluminium Profiles
11 Code / Testing Standard: BS EN ISO 9606-2 2004
12 Job Knowledge: Not Tested


Inspecting Authority: ZE/WQ/JT/002332
Reference No. LS16-0677

	Weld Test Details	Range of Approval
13		
14	Welding Process(es) Manual TIG (141)	Manual 141, 142
15	Plate or Pipe Plate (P)	P, T
16	Type of Joint / Weld Fillet Weld (FW)	FW Only
17	Material Group / Sub-Group 23.1	23, 22, 21
18	Welding Consumable(s) ISO 18273 S AL 5356 (AlMg5)	AlMg & AlSi Fillers
19	Shielding Gas / Flux ISO 14175 I1, 99.99% Ar	Compatible Gases
20	Auxillaries Solid Wire (S)	S, M
21	Material Thickness 6mm	≥ 3mm
	Weld Material Thickness N/A	-
22	Pipe Outside Diameter N/A	≥ 150mm Rotated
23	Welding Position Horizontal-Vertical (PB)	PA, PB
24	Gouging / Backing N/A	-
	Single layer / Multi layer Single Layer (sl)	sl Only

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): -

25 Additional information is available on attached sheet / or welding procedure Specification No: MAP WPS 001

Type of Test	Performed and Acceptable	Not Required
27		
28		
30	Visual Acceptable	-
31	Radiography -	Not Required
32	Penetrant Acceptable	-
33	Macro (X2) Acceptable	-
34	Fracture -	Not Required
35	Bend -	Not Required
36	Additional Tests -	Not Required


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ZURICH SAFed/CEOC Member Company
Date of Issue: 05/04/2016
Qualification Valid Until: 04/04/2018

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38 PROLONGATION FOR APPROVAL BY INSPECTING AUTHORITY
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Date	Signature	Position or Title

PROLONGATION FOR APPROVAL BY EMPLOYER / SUPERVISOR

Date	Signature	Position or Title

*) Append separate sheet if required

Übersetzung des vorgedruckten
Formblatt-Textes auf der Rückseite

Translation of printed test on the reverse
side

Traduction des rubriques Imprimées au verso